**OPERATION MANUAL** 

# **SPARE PARTS SECTION**

The following section covers the spare parts diagrams and lists that were current at the time this manual was originally printed. Due to continuous improvements of the machine, changes may be made at any time without notification.

HOW TO ORDER SPARE PARTS

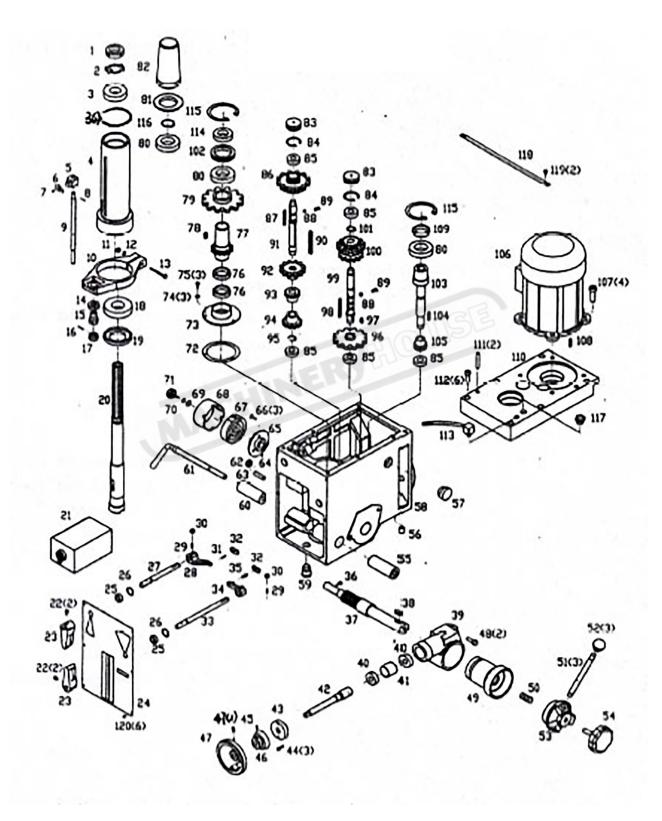
- 1. Have your machines **model number, serial number & date of manufacture** on hand, these can be found on the specification plate mounted on the machine
- 2. A scanned copy of your parts list/diagram with required spare part/s identified
- 3. Go to <u>www.machineryhouse.com.au/contactus</u> and fill out the enquiry form attaching a copy of scanned parts list.

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#### **B. HEAD BODY PARTS**



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#### **B. HEAD BODY PARTS LIST**

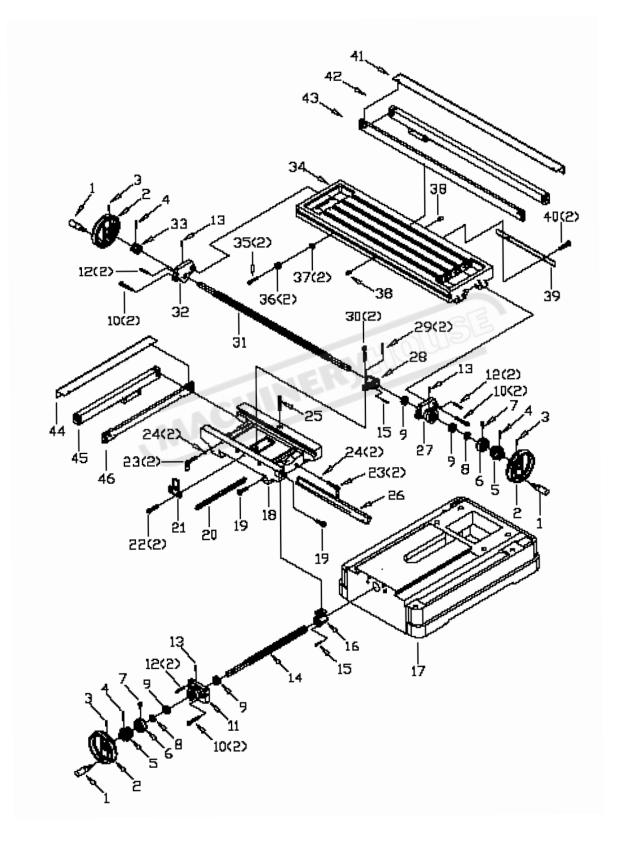
1 lock nut 2 lock washer 3 ball bearing 3 (1) washer 4 sleeve 5 fixed bolt 6 scale-board 7 screw 8 pin 9 graduated rod 10 feed base 11 nut 12 washer 13 screw 14 nut 15 support 16 pin 17 knob 18 ball bearing 19 bearing cup 20 spindle 21 electric box 22 screw 23 speed lever 24 name plate 25 oil seal 26 retaining ring 27 lever shaft(left) 28 lever(left) 29 screw 30 nut 31 pin 32 lever bracket 33 lever shaft(right) 34 lever(right) 35 pin 36 screw 37 pinion shaft 38 key 39 feed cover 40 ball bearing

41 separating ring 42 worm shaft 43 worm cover 44 screw 45 screw 46 graduation plate 47 handle wheel 47(1) screw 48 screw 49 worm gear 50 spring 51 handle rod 52 handle ball 53 handle body 54 big ripple handle 55 fixed tight collar 56 oil cover 57 oil pointer 58 head body 59 fixed nut 60 fixed tight collar 61 handle rod 62 nut 63 screw 64 pin 65 spring base 66 washer 1 67 spring plate 68 spring cap 69 washer 70 washer 71 small ripple handle 72 airtight ring 73 airtight base 74 washer 75 screw 76 oil seal 77 gear 78 key 79 gear 80 ball bearing

81 arbor bolt cover base 82 arbor bolt cover 83 cap 84 retaining ring 85 ball bearing 86 gear 87 key 88 steel ball 89 spring 90 key 91 shaft 92 gear 93 gear 94 gear 95 retaining ring 96 gear 97 key 98 key 99 shaft II 100 gear 101 retaining ring 102 separating ring 103 motor 104 key 105 gear 106 motor 07 screw 108 key 109 oil seal 110 head body cover 111 pin 112 screw 113 pipe radiator 114 oil seal 115 retaining ring 116 retaining ring 117 oil cap 118 degree-meter 119 screw 120 screw

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**C. BASE PARTS** 

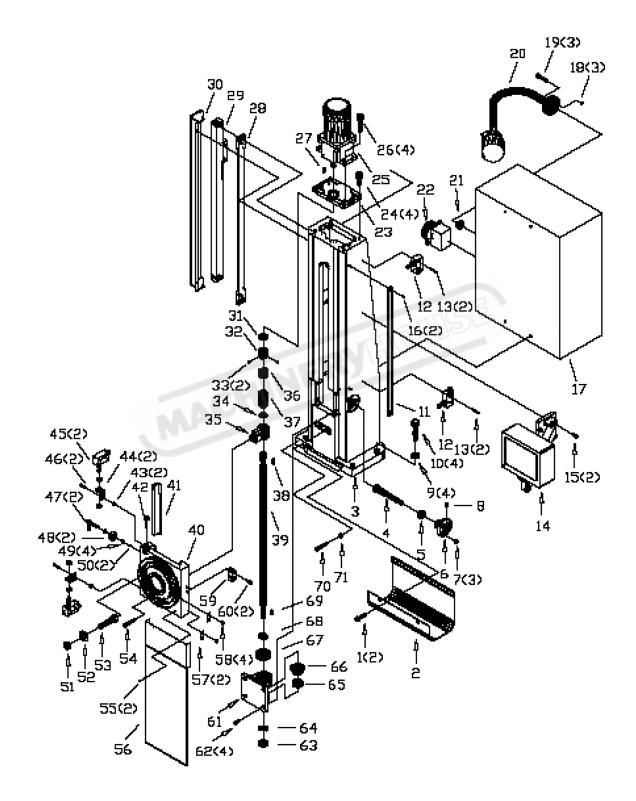


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#### **C. COLUMN AND SUPPORTS PARTS**



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#### **OPERATION MANUAL**

#### **C. BASE PARTS LIST**

- 1 handle
- 2 wheel
- 3 screw
- 4 pin
- 5 scale base
- 6 graduation plate
- 7 screw
- 8 adjust washer
- 9 ball bearing
- 10 screw
- 11 short guide screw support
- 12 pin
- 13 oil cup
- 14 short guide screw nut
- 15 screw
- 16 short guide screw nut
- 1 screw
- 2 protect board
- 3 column
- 4 gear shaft
- 5 ball bearing
- 6 head raise bracket
- 7 screw
- 8 oil cup
- 9 washer
- 10 bolt
- 11 scale
- 12 limit switch
- 13 screw
- 14 digital display box
- 15 screw
- 16 rivet
- 17 Electric box
- 18 nut
- 19 screw
- 20 working lamp
- 21 retainer
- 22 the power switch
- 23 lifting motor seat
- 24 screw 48 the press block

17 base 18 table 19 gib strip screw 20 short gib strip 21 limited board 22 bolt 23 lock screw 24 steel ball 25 screw 26 long gib strip 27 bolt 28 long guide screw nut 29 oil cup 30 screw 31 long guide screw nut 32 left guide screw support

#### **COLUMN AND SUPPORT PARTS**

- 25 column lifting motor 26 screw 27 key 28 Z plate 29 Z the grating ruler 30 Z shield 31 ball bearing 32 secure clutch 33 screw 34 the pressure spring seat 35 column nut 36 sliding clutch 37 A pressure spring 38 key 39 guide screw 40 Raise and lower 41 gib strip 42 screw 43 nut 44 switch frame 45 limit switch 46 screw 47 lock handle
- 33 dial clutch 34 table 35 screw 36 limited board 37 ladder shaped nut 38 oil cup 39 protect board slice 40 screw 41 X shield 42 X the grating ruler 43 X plate 44 Y shield 45 Y the grating ruler 46 Y plate
- 49 nut 50 steel ball 51 nut 52 washer 53 bolt 54 screw 55 screw 56 artidust plate 57 indicator 58 rivet 59 the press block 60 screw 61 head raise bracket 62 screw 63 round nut 64 tab washer for found nut 65 ball bearing 66 gear 67 ball bearing 68 retaining ring 69 key 70 screw 71 nut